

Universal lathe of Precision

C6246x1500



Description

- - Of commands clear and ergonomic provisions.
- - A bench wide hardened and rectified.
- - a strong capacity of abduction of chips thanks to its powerful
- Motorization of 5.5KW.
- - A bench broken allowing the machining large diameters.
- - a bore of pin 58mm for the machining of parts
- Long and important diameters.
- - The against doll can be used for the filming conical.

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Universal tower of Precision

Capacity :

Machinable diameter on the bench
 Machinable diameter on truck
 Machinable diameter on broken bench and width of broken
 Height of the TIPS
 Distances between Tips
 Width of bench
 Section of cutting tool
 Total travel of the truck
 Total stroke of the upper carriage

Box to the pin:

460 mm Passage of Pin 58 mm
 461 mm Nose of Pin D1 - 6°
 462 mm Nose of cone pin of seduction M.T #6x#4
 463 mm Number of speed of Hun 12
 464 mm Speed Range 25 - 2005 rpm
 465 mm
 466 mm
 467 mm
 468 mm

Thread and advances:

Diameter of the screw mother and not 35 mm x TPI not 6 mm
 Imperial Thread 2 - 112 TPI (60 Our)
 Metric Thread 0.2 - 14 mm (91 Our)
 Diameter thread 4 - 112 TPI (50 Our)
 Modules thread 0.1 - 7 mm (34 Our)
 Longitudinal advance for Imperial Thread 0.0011 - 0,01033'/Rev42 Our
 Longitudinal advance for metric thread 0.031 - 1.7 mm rev/42 Our
 Transitional advance for Imperial Thread 0,00033° - 0,01837 Our
 Transitional advance for metric thread 0.014 - 0,784 mm (42 Our)

